



Dart Aerospace Ltd.
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RBW6505G00231-3T-15

Job Sheet 185285



Part No: RBW6505G00231-3T-15

Job Qty: 3 ea

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 10/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6505G00231-3T Rev 3 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		10/25/18	0.00	0.00	Start Up Small Fab-3		MLL
110	Small Fab	3 pcs		10/25/18	0.00	1.22	Small Fab-4		MLL
120	QC	3 pcs		10/25/18	0.00	0.00	QC5		SB
130	Packaging	3 pcs		10/25/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	3 Ea		10/25/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

DAS
21
9-86

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	1.2300 sf (.41 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	71	0

Part Specifications

Specifications could not be found.



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Plex 10/24/18 1:41 PM dart.lacelle.linda

Container No: S121196



Part: RBW6505G00231-3T-15

Job No: 185285

Serial No/Batch: S121196

Revision: 3

Inspector:

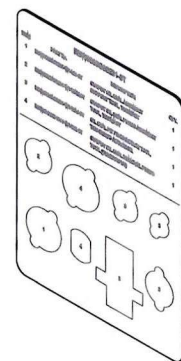
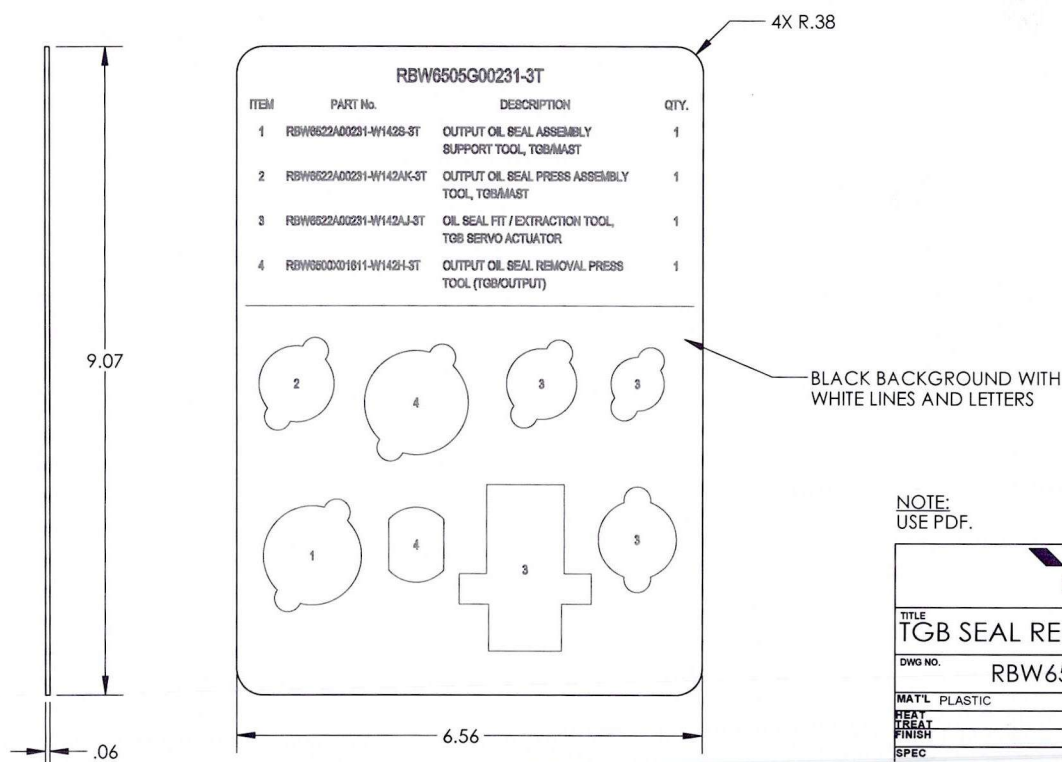
Exp Date:

Instructions:

Date: 10/24/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0145	-15 REPLCED CONTENTS LIST WITH RBW6505G00231-3T, DELETED LINES FROM TOOL LAYOUT, ADDED ITEM NUMBERS TO TOOL LAYOUT.	6/23/2015	RJC
3	16-0254	-15 DELETED ALL TEXT HT. NOTES, CH'D NOTE WAS USE PDF FOR MANUFACTURING IS USE PDF, CH'D DWG. TO SHEET METAL TOLERANCE.	12/5/2016	RJC



NOTE:
USE PDF.

DART AEROSPACE	
TITLE TGB SEAL REPLACEMENT TOOL KIT	
DWG NO. RBW6505G00231-3T-15	REV 3
MATERIAL: PLASTIC	
TREAT: _____	
FINISH: _____	
SPEC: _____	
DRAWN BY: PERRITT	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE: 1:2	DATE: 1/3/2009
SHEET 4 OF 4	

INSIDE PLACARD